

## PROPER MAINTENANCE OF TIZIP ZIPPER FOR DIVING DRYSUITS

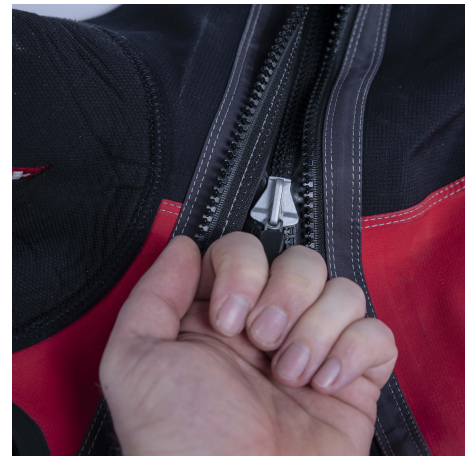
### Best practice

- Operate the slide gently. Move the slider as vertically as possible when fastening the zipper – especially at the shoulder area. Pulling at an angle can negatively affect the zippers, e.g. their tightness.
- Use extremely carefully when donning and doffing the drysuit. Avoid overstretching the docking end and end pieces. Do not pull the zipper apart forcefully.
- Be careful not to fold or squeeze the zippers. Use carefully to prevent from breaking.
- Close each zipper carefully so that the slider lies correctly in the docking end to guarantee tightness.
- When closing the zipper always make sure that under clothing will not get stuck in the zipper teeth.
- In case when the slider disintegrates contact Authorized Santi Service for advice immediately, as it might be possible to fix such case at site.



### Cleaning

- Dirt particles, especially between the teeth, can affect the sealing lip and thus negatively affect the tightness and durability.
- It is recommend to use a light soapy water and a fine brush.
- Do not use solvents or aggressive cleaning agents as these negatively affect the function of the zipper.
- Do not dry clean or machine wash.



### Lubrication

- TIZIP® MasterSeal zippers need to be lubricated from time to time.
- Use the original TIZIP® silicone-based lubricant only.
- Apply gently the silicone-based lubricant at both end stops after completely cleaning and drying of the diving suit. Also, the tape should be wetted with a silicone-soaked cloth. This procedure increases significantly the life time of the zipper.
- Without the original TIZIP® silicone-based grease, the sealing lips of the docking end would "deform / bend" when closing the slider and possibly lead to leakage.
- Remove remaining lubricating grease to avoid stains.

### Storage

- TIZIP® zippers should be stored completely closed, dry (instead and outside), clean and without bending and folding – follow the drysuit manual for correct storage. The storage in an opened position for long period will cause zipper bending which will cause leaks.
- If the diving suit is not completely dry the suit should be stored on a coat hanger with the MasterSeal zipper fully open.
- Do not store the drysuit in temperature conditions that exceed 60°C (140°F).

